

5/11

DART AEROSPACE LTD	Work Order:	22408
Description: Floor Window	Part Number:	D3295-041
Dwg: D3295 Rev. A	Qty:	1 2
		Page 1 of 1


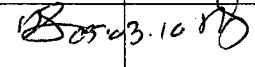
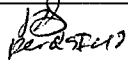
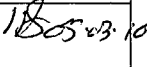
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.02.14	2
2	MV	Do not remove plastic cover Cut blanks: 17.250" x 10.500" x 0.125" thick Material: 1/8" Clear Polycarbonate (M-ACRYLIC-S.125) Identify for D3295-1	P.B.		
		Batch: <u>M16845</u>		05/03/03	10
3	MV	Machine as per Folio FA446 and Dwg D3295 Identify as D3295-1	ML	05/03/03	10
4	QC2	Inspect parts as they come off the CNC machine	ML	05/03/03	10
5	QC8	Second check	FE	05.03.03	10
6	GA	Deburr	IB	05.03.10	1
7	GA	Assemble as per Dwg D3295 Pick: Qty Part Number Description Batch 1 D2728-1 Decal <u>B17991</u>	IB	05.03.10	1
8	QC5	Inspect work to Step 7	Q	05.03.14	1
9	ST	Identify and Stock	CL	05/03/14	1
10	AC	Cost / part <u>88.12</u>	SAC	05.03.18	1
11	DC	Close W/O <u>88.12</u> Inspect Level 21	HA	05.03.18	1


PTD

Rev	Date	Change	Revised By	Approved
A	04.08.24	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature] 04.08.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR: 22408		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-03-18	5	9 pieces scrap edge is chipped from using jig saw to cut blanks		add to ipr that blanks should be cut only with bandsaw	 03.10.18			 03.10.18

Part No: D3295-041 PAR #: _____ Fault Category: Manufacturing NCR: ☒ Yes ☐ No DQA:  Date: 05/03/18

NOTE: Date & initial all entries

QA: N/C Closed:  Date: 05.03.18

RELEASED
04.07.12

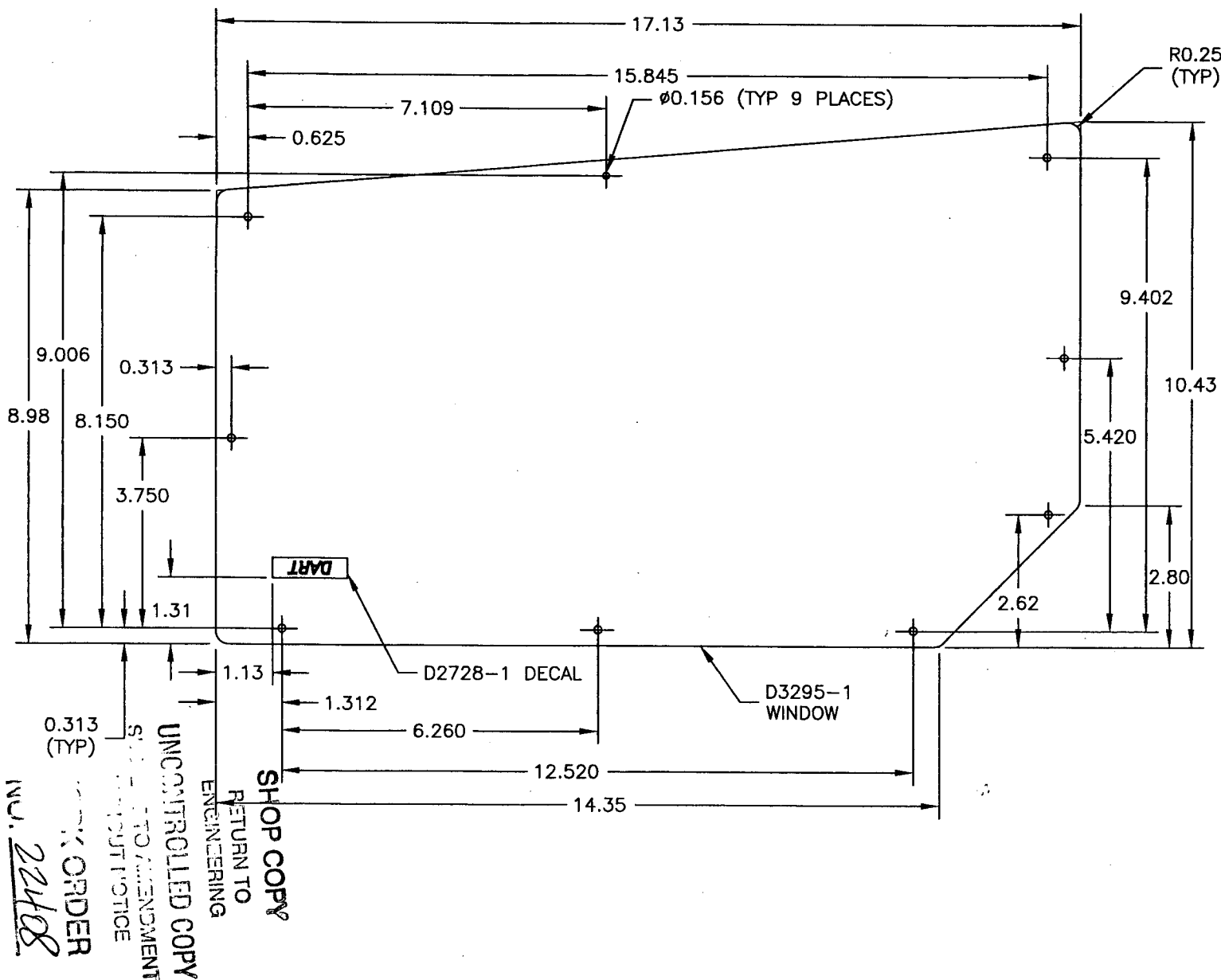
DART



DESIGN	04.06.28	DRAWN BY	04.06.28	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3295
DATE	04.06.28	TITLE	FLOOR WINDOW	REV. A
		SCALE	1:3	SHEET 1 OF 1
A	04.06.28	NEW ISSUE		

D3295-041 FLOOR WINDOW

- 1) MACHINE PER DRAWING FILE "D3295-A1.DWG"
- 2) CHECK WITH TEMPLATE D3295-1T1
- 3) DIMENSIONS ARE FOR REFERENCE ONLY
- 4) MATERIAL: 1/8 CLEAR POLYCARBONATE
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 14, 2005
07:34 am

Work Order No : 0022408
Project Name : D3295-041
Project For : WK511
Work Order Type : Main
Main WO Number :
House Part Number : D3295-041
Description : Floor Window
Manufactured : Yes
Amount Req'd : 2
Amount Done : 0
Start Date : 02-11-05
Est Finish Date : 03-03-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00